



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-607-541
Job Sheet 168014



Part No: D350-607-541

Job Qty: 1 ea

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Heliswiss Iberica SA (CHELI02)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph:011 34 93 720 6090
fx:34-937-100130.

Ship Via:

Basket Base: B167 244B Basket Lid: B167 247B

Bill of Materials

Job Routing

					Standard		Workcenter/Supplier		Signature
Op No	Operation	Qty	Start Date	Due Date	Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/17/17	0.00	0.00	Start Up Stores/Pkg2		SMB JAN 12 2018
110	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging1		
120	QC	1 pcs		11/17/17	0.00	0.00	QC4		SMB JAN 12 2018
125	DC	1 pcs		11/17/17	0.00	0.00	DC		
130	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3		SMB
140	QC21-FG	1 Ea		11/17/17	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D350-607-541 CHG007
Descriptions: 130 - Package as per PPPD350-607-541

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN310C4 S031671	1 S04390	49	0	0
	AN4-13A S031667	6 S017091	453	0	0
	AN4C15 S031660	1 S043604	19	0	0
	D2690-6 S031658	1 S02241	18	0	0
	D350-607-511	1	4	0	0
	D3912-041 S027147	1	12	0	0
	D4030-041 S021259	1	0	0	0
	D4086-200 S031630	1	3	0	0
	D4150-041 S031654	1	2	0	0
	D4151-041 S031644	1	11	0	0
	D4151-043 S031645	1	10	0	0
	D4917-300 S031635	1 30	11	0	0
	MS17984-C413 S031652	1 S016810	28	0	0
	MS21042L4 S031632	6 S046357	1,634	0	0
	MS24665-15 S031632	1 S015686	95	0	0
	NAS1149C0463R S031638	3 S0139136.15	129	0	0
	NAS1149F0432P S031637	12 S024445	923	0	0
	NAS1515H4L S031636	2 S0134376	176	0	0
	DAS 10 DH085-3 S031679				
	989				

Part Specifications

Specifications could not be found.

Basket base: B167 244B

Basket lid: B167 247-B

Basket Pick Kit B167 243B

Basket Assembly

B167 243B

Plex 11/9/17 1:01 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS						
	Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐				
Date : _____	Step _____	QTY Effective : _____		MRB (QSI042) Approval				
Description Work Order		 S031689 AS350/AS355 Quick Release Heli – Utility – Basket Long, Heavy Duty Lid PART NO: Revision: Operation: Change No: D350 – 607 – 541 Start up Operation CHG008 Mfg Date: 01/12/18 Job No: 168014 Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com						
Root Cause <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%; vertical-align: top;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width:50%; vertical-align: top;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	<table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%; vertical-align: top;"> Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width:50%; vertical-align: top;"> Inspection ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ </td> </tr> </table>			Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Inspection ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐
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Description: HELI-UTILITY BASKET

[illegible]



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Tel (613) 632-5200

Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: AN4-13A Revision: Bolt														
100	Receive Ea	S031667	168014	6 Ea	0	S017091	Start Up Stores/Pkg-2		Stock	1/12/2018	Issue Container			
Operation Totals:		1		6	0									
Part Totals:		1		6	0									
Part Number: D350-607-541 Revision: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid														
140	QC21-FG	S031689	168014	1 Ea	0	S031689	FG030		Stock	1/12/2018	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Part Number: MS21042L4 Revision: Nut														
100	Receive Ea	S031651	168014	6 Ea	0		Start Up Stores/Pkg-2		Stock	1/12/2018	Issue Container			
Operation Totals:		1		6	0									
Part Totals:		1		6	0									
Part Number: NAS1149F0432P Revision: Washer														
100	Receive Ea	S031637	168014	8 Ea	0	PO038644	Start Up Stores/Pkg-2		Stock	1/12/2018	Issue Container			
Operation Totals:		1		8	0									
Part Totals:		1		8	0									
Totals:		4		21	0									

Plex 1/12/2018 10:38 AM Dart.Poulin.Mario